



## SMARTPAT PH 8530 **Technical Datasheet**

Digital pH sensor for the power, semiconductor and water industries

- High quality and precise glass sensor for use in pure water applications
- Special sensor design for low conductivity water ( $> 2 \mu\text{S}/\text{cm}$ )
- No interference of the high ohmic signal

**HART**   
COMMUNICATION PROTOCOL

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## 1.1 SMARTPAT pH sensor

SMARTPAT analytical sensors from KROHNE are the first and only sensor line in the market with integrated transmitter technology. The complete circuitry is miniaturised and fits into the sensor head. This technical achievement cuts the price in half compared to all measurement systems without integrated transmitter technology.

KROHNE is the only company who offers a real open standard without additional external transmitter and with a direct connection via standardised fieldbus from the sensor to the process control system. The SMARTPAT sensor stores all data and sends these as bidirectional digital signals with 4...20 mA / HART® 7 protocol to the control and asset management systems, handhelds, PC and other peripherals.

The SMARTPAT PH 8530 meets all requirements of the power, semiconductor and water industries for low conductivity media.



- ① Cable connector VarioPin 2.0 (VP2)
- ② Nickel plated brass body
- ③ Glass
- ④ Diaphragm
- ⑤ Membrane glass

### Highlights

- Suitable for low conductivity water > 2  $\mu\text{S}/\text{cm}$
- Flow-independent measurement results with 3 ceramic diaphragms
- Low maintenance - high potential of cost saving with offline calibration under controlled conditions
- With integrated Pt1000 and standard VP2 connector

### Industries

- Power plants
- Semiconductor manufacturing
- Water

### Applications

- Control of reverse osmosis
- Cooling water control
- Boiler feed water control
- Potable water disinfection

## 1.2 Design and options



The sensor is equipped with 3 ceramic diaphragms, salt rings and Pt1000.

The sensor type is suitable for low conductivity media > 2  $\mu\text{S}/\text{cm}$  and ensures reproducible measurement results in water of low ionic strength.

The sensor can be integrated into the process control system via PACTware™ (FDT/DTM) with the open standard in fieldbus systems - HART®.

The SMARTPAT PH 8530 sensor is compatible with all 2-wire loop powered displays.

**Made to Fit**

Mounting assemblies SENSOFIT series

As a complete provider for water analysis, we naturally offer a complete range of assemblies. In addition to retractable and immersion assemblies, there is also a range of flow-through and insertion assemblies available, in a wide range of materials. Special versions for special operating conditions are available on request.

For the SMARTPAT PH 8530 sensor type the following individual assemblies are available:

- SENSOFIT FLOW 1000 series - Flow-through assemblies
- SENSOFIT IMM 1000 / 2000 series - Immersion assemblies
- SENSOFIT INS 1000 / 7000 series - Insertion assemblies
- SENSOFIT RET / RAM 5000 series - Manual and pneumatic retractable assemblies

For further information please consider the technical datasheets.

### 1.3 pH measurement

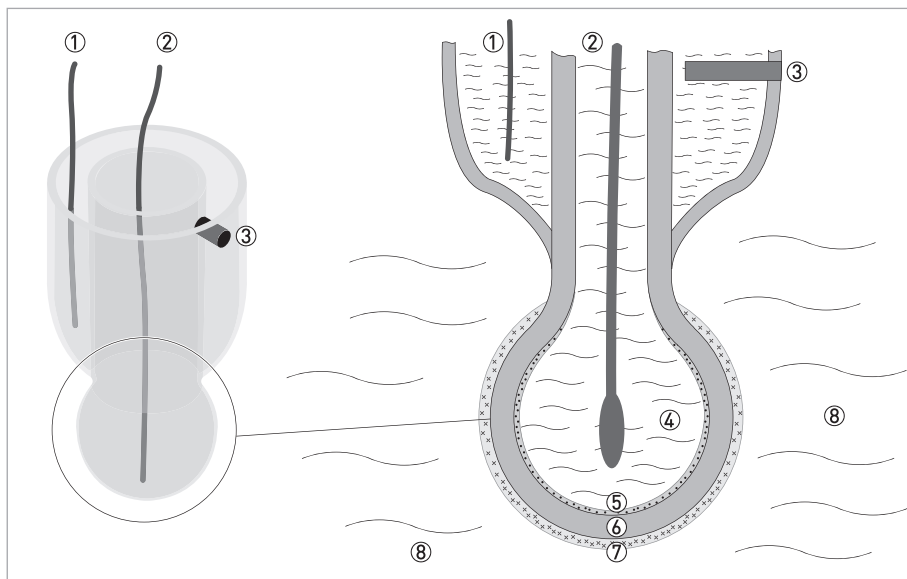


Figure 1-1: Measuring principle for pH measurement

- ① Reference electrode
- ② Measuring electrode
- ③ Diaphragm in contact with KCl solution and measuring medium
- ④ Inner pH 7 buffer solution
- ⑤ Surface potential on the inside [contact with buffer solution]
- ⑥ pH sensitive glass (membrane glass)
- ⑦ Surface potential on the outside [contact with measuring medium]
- ⑧ Measuring medium

The measuring principle of a pH sensor is based on a pH sensitive glass (membrane glass). When the pH sensitive glass gets into contact with a liquid, a thin layer of hydrated gel develops on the surface, enabling an ion exchange between the glass surface and the liquid. The so-called Nernst potential builds up on the glass surface. If both sides of the glass are in contact with liquids, a voltage may be detected between the two surface potentials. The voltage correlates to the difference in  $H^+$  ion concentration and thus to the difference of pH values in both liquids.

The pH sensor contains an internal buffer solution with a known pH value. If the pH value of the measuring medium on the outside of the sensor is equal to the pH value of the inner buffer, the resulting voltage is 0 V.

If the pH value of the medium differs from the internal pH value, a voltage between the internal and the external layer can be measured. From the resulting voltage, the pH difference of the two liquids can be calculated.

The voltage is measured using a measuring electrode and a reference electrode; both are built into the sensor. The measuring electrode is in contact with the known buffer solution in the pH sensitive glass bulb. The reference electrode is immersed into a saturated solution of potassium chloride (KCl). The KCl solution itself is in electrical contact with the measuring medium by means of a diaphragm. The diaphragm prevents the measuring medium from penetrating into the reference system but still allows electrical contact with the measuring medium.

The voltage change of a pH sensor at 25°C / 77°F is around -59 mV for each pH unit. This is also called the slope of the pH sensor. The slope is temperature dependent and decreases over life time of the sensor.

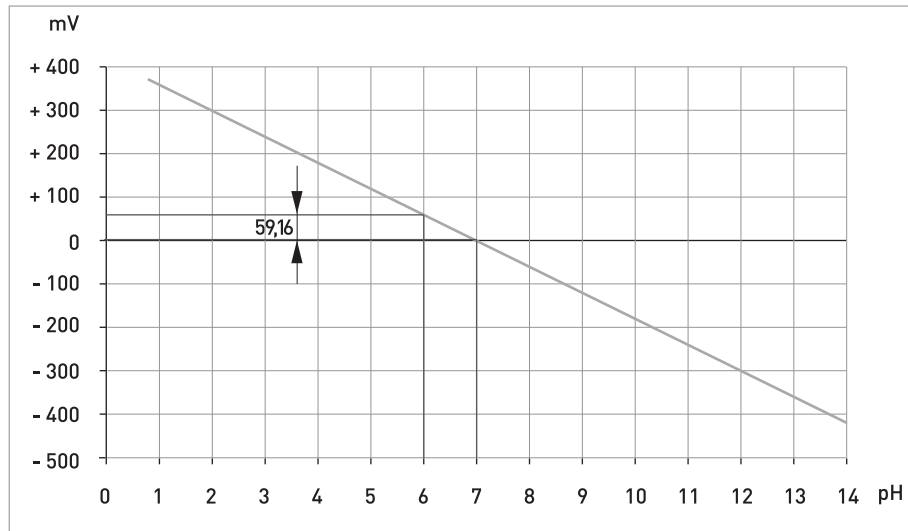


Figure 1-2: Optimal slope at 25°C / 77°F

To compensate for the temperature dependency of the pH measurement, the temperature of the medium can be measured and automatically compensated.

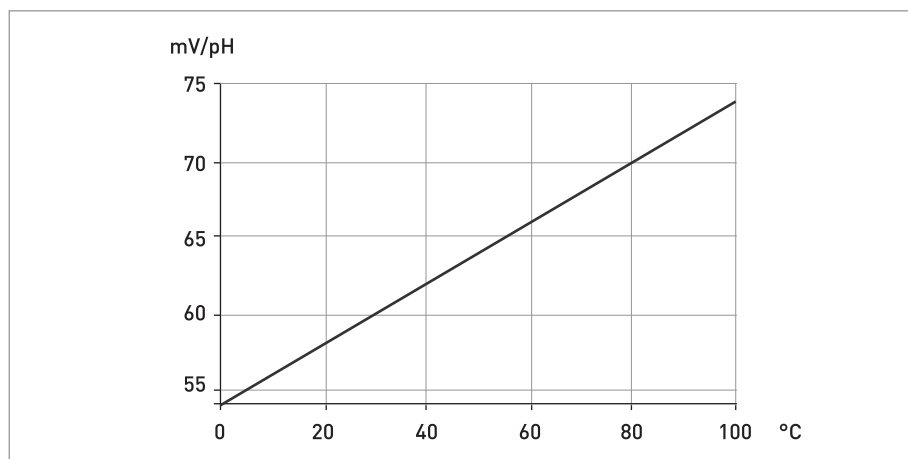


Figure 1-3: Temperature dependency of the Nernst Factor (theoretical slope of a pH sensor)

## 2.1 Technical data

- *The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.*
- *Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website (Downloadcenter).*

### Measuring system

Measuring principle	Potentiometric
Measuring range	0...14 pH

### Design

Shaft diameter	12 mm / 0.47"
Insertion length	120 mm / 4.72"; 225 mm / 8.86"
Temperature sensor	Pt1000
Connector	VarioPin 2.0 (VP2)

### Operating conditions

Process temperature	0...+80°C / +32...+176°F
Ambient temperature	-10...+85°C / +14...+185°F
Storage temperature	4...+30°C / +40...+86°F
Process pressure	Max. 12 bar / 174 psi
Conductivity	> 2 µS/cm

### Installation conditions

Ingress protection	IP68
Weight	Approx. 80 g / 0.18 lb
Process connection	PG 13.5

### Materials

Sensor shaft	Glass
Membrane glass	A glass
Inner buffer	pH 7.0
Reference	KCl gel
Diaphragm	3 x ceramic
O-Ring	EPDM (FDA)
Sensor head	Nickel plated brass body with VP2 connector



### Communication

pH range	0...14 pH
Resolution pH range	0.01 pH
Output signal	4...20 mA (passive)
Output resolution	20 µA
Field communication	HART <sup>®</sup> 7 - FSK 1200 physical layer definition on top of the current loop
Time constant	1...60 seconds

### Electrical connections

Power supply	15...30 VDC loop powered
Measuring range	4...20 mA + HART <sup>®</sup> protocol
Load	Minimum 0 Ω; maximum $R_L = ((U_{ext.} - 15 \text{ VDC}) / 22 \text{ mA})$
Error signal	Acc. to NAMUR NE 43
	Upper value: $\geq 21.0 \text{ mA}$
HART <sup>®</sup>	HART <sup>®</sup> protocol via current output
Device revision	1
Physical layer	FSK
Device category	Sensor, galvanically isolated
System requirements	250 Ω loop resistance for HART <sup>®</sup> communication
Multidrop operation	4 mA In a multidrop communication system, up to 32 devices can be connected. For installation in a multidrop communication system please consider the voltage drop for the 250 Ω loop resistance for HART <sup>®</sup> communication. The supply voltage has to be adjusted.

### Approvals

CE	
This device fulfils the statutory requirements of the EC directives. The manufacturer certifies successful testing of the product by applying the CE mark.	
Shock resistance:	IEC 60068-2-31, Environmental testing – Part 2: Test Ec
Electromagnetic compatibility:	Acc. to EN 61326, NAMUR NE 21 EMC Directive 2004/108/EC (valid until 2016/04/19) or EMC Directive 2014/30/EU (valid from 2016/04/20)

*For further information contact your local sales office.*

## 2.2 Dimensions

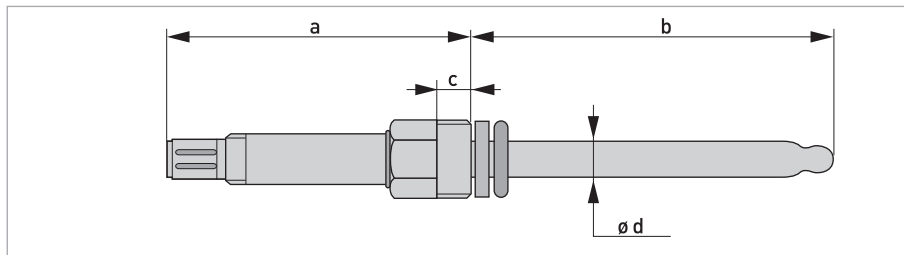


Figure 2-1: SMARTPAT PH 8530 with VP2

	Dimensions [mm]	Dimensions [inch]
a	104	4.09
b	120 / 225	4.72 / 8.86
c	12	0.47
d	Ø 12	Ø 0.47

### 3.1 General notes on installation

*For devices used in hazardous areas, additional safety notes apply; please refer to the Ex documentation.*

*All work on the electrical connections may only be carried out with the power disconnected.*

*Observe the national regulations for electrical installations!*

*During installation of the device make sure that you use ESD (electrostatic discharge) protection equipment.*

*Observe without fail the local occupational health and safety regulations. Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.*

*Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.*

*Do a check of the packing list to make sure that you have all the elements given in the order.*

*Look at the device nameplate to ensure that the device is delivered according to your order.*

### 3.2 Intended use

*Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.*

*The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.*

The intended use of the sensor SMARTPAT PH 8530 is the measurement of pH in liquids.

### 3.3 Pre-installation requirements

- *Do not drop the device! Handle the device with care!*
- *Never touch or scratch the pH membrane glass of the sensor.*
- *Store the sensor in its original packaging in a dry, dust-free location. Keep it away from dirt. If necessary, clean it as described in the manual of the sensor.*
- *Do not make any mechanical modifications to the sensor (electrodes shortened, drilled, bent or scratched). This can result in the loss of proper functionality, as well as the rights under the device warranty.*
- *The sensor must be suitable for the temperature, pressure and medium conditions which are specified (including chemical resistance).*

*A sensor specific DTM software for usage with PACTware™ FDT is available. The DTM software is free of charge and available from CD (scope of delivery) or can be downloaded from the KROHNE website (Downloadcenter).*

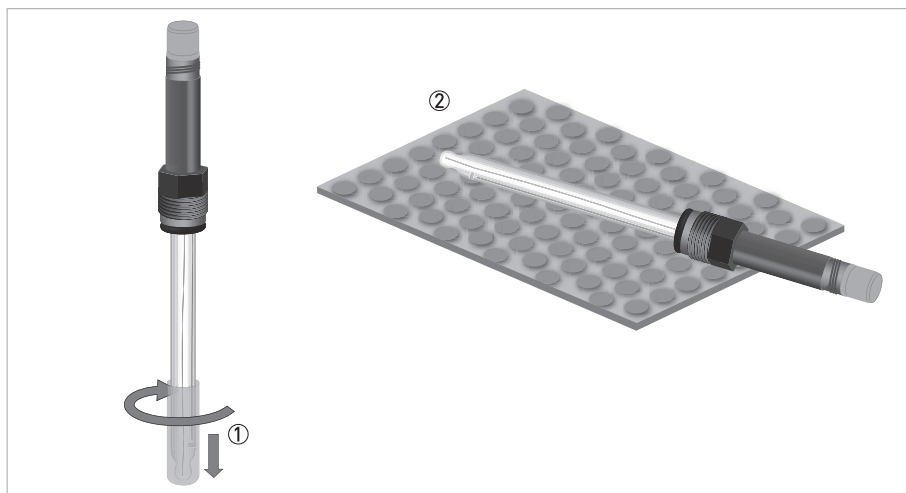


Figure 3-1: Unpacking the sensor

#### Unpacking the sensor

- Remove by gently twisting and pulling the protective cap from the sensor ①.
- Lay the sensor on a soft ESD mat or soft paper tissue ②.
- Leave the protection cap on the VP connector, as long as the sensor is not connected to the cable.

## 3.4 Installing the sensor

### 3.4.1 General installation instructions

The sensor tip must always have full contact with the measuring medium.

The mounting position of the sensor should not deviate more than 75° from vertical position (sensor tip pointing downwards). Doing otherwise might cause internal air bubbles to float into the sensor tip. This would interrupt the electrical contact between the inner buffer solution and the glass surface.

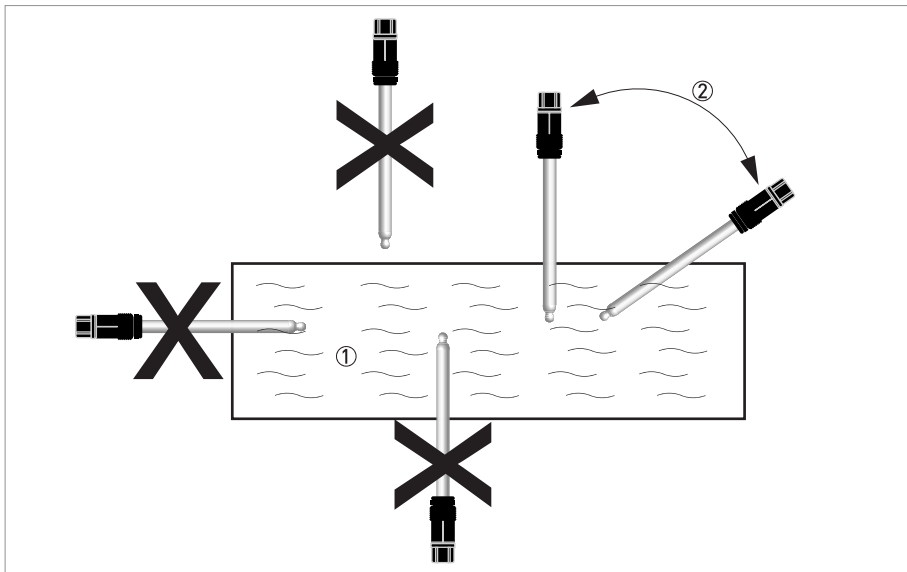


Figure 3-2: Installation requirements

- ① Measuring medium
- ② Maximum deviation of 75° from vertical position

## 4.1 Safety instructions

*All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!*

*Observe the national regulations for electrical installations!*

*Observe without fail the local occupational health and safety regulations. Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.*

*Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.*

## 4.2 Connecting the cable to the sensor

*During installation of the device make sure that you use ESD (electrostatic discharge) protection equipment.*

*Moisture on the sensor connector must be avoided! Moisture may cause a short-circuit and a malfunction of the sensor!*

*If moisture has entered the connector dry it with air (e.g. hot air gun).*

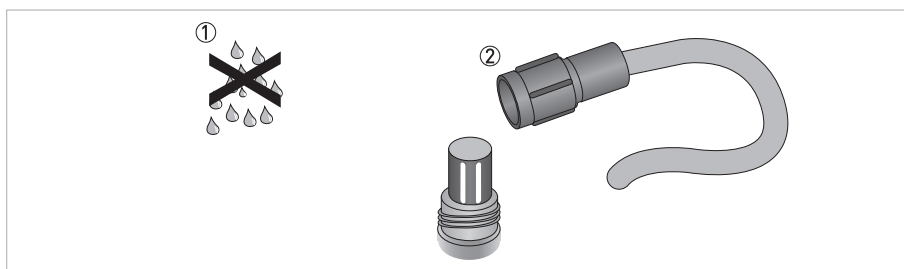


Figure 4-1: Connecting the cable to the sensor

### Connecting the cable to the sensor

- Ensure that both cable and sensor connector are absolutely dry ①.
- Screw the cable connector ② on the sensor connector and tighten it by hand.

### 4.3 Connecting the sensor cable

All work on the electrical connections may only be carried out with the power disconnected.

The cable glands installed by the manufacturer are designed for a cable diameter of 8 mm... 13 mm / 0,31"...0,51". If you are using cables with a larger diameter, you must replace the manufacturer's cable glands with suitable ones. The operator is responsible for the correct sealing of cable glands.

#### Cable VP2-S

Transparent-black (inner coax shield)	Ub+
White	Ub-
Shield	S

#### 4.3.1 Connection diagram

##### Connection to SJB 200 W-Ex

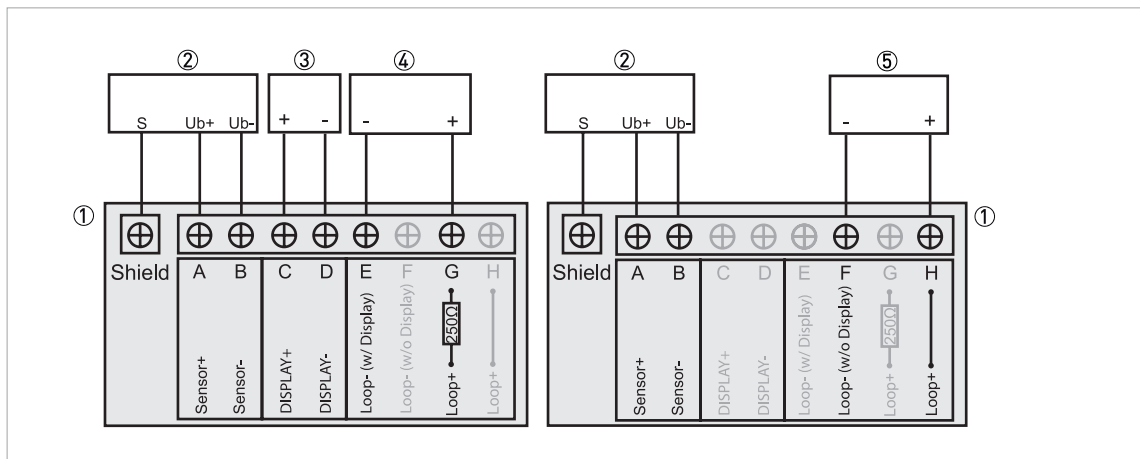


Figure 4-2: Example of a connection with a SJB 200 W-Ex junction box

- ① SJB 200 W-Ex junction box with or without internal resistor used
- ② Sensor with VP2-S cable
- ③ Display or other 4...20 mA loop powered device (e.g. data logger)
- ④ Control system without internal 250 Ω resistor connected to internal resistor of SJB 200 W-Ex
- ⑤ Control system with internal 250 Ω resistor connected to SJB 200 W-Ex without using internal resistor

SJB 200 W-Ex with internal resistor		SJB 200 W-Ex without internal resistor	
S	Shield	S	Shield
A	Sensor +	A	Sensor +
B	Sensor -	B	Sensor -
C	Display +	F	Loop - w/o Display
D	Display -	H	Loop +
E	Loop - w/ Display		
G	Loop + [250Ω]		

HART® interface within SJB 200 W

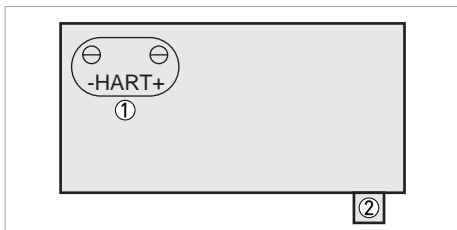


Figure 4-3: Example of a HART® handheld connection

- ① Connection via crocodile clips
- ② **Only for Ex:** M12 connector for the HART® handheld connecting cable

Connection of SMARTMAC 200 W with loop powered device via optional SJB 200 W-Ex junction box to a SMARTPAT Sensor.

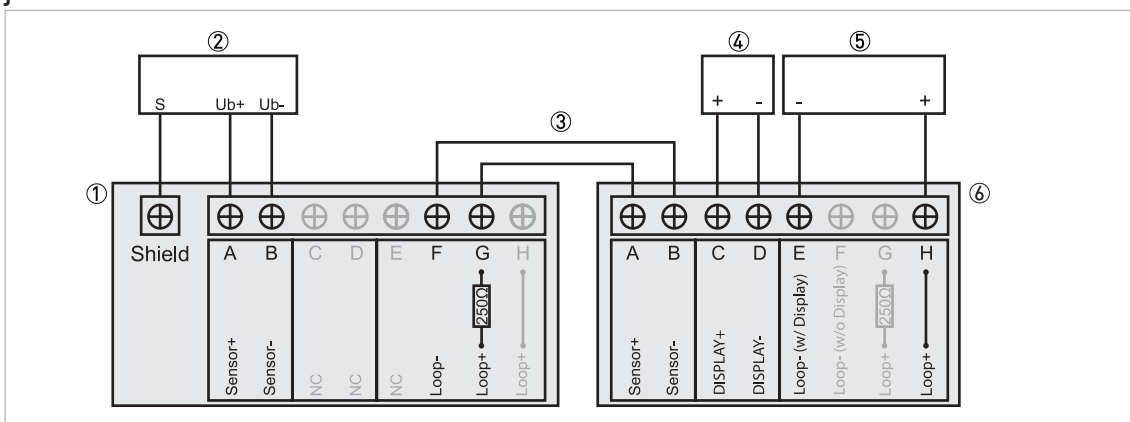


Figure 4-4: Example of connecting the SMARTMAC 200 W to a control system without internal 250 Ω resistor and one additional loop powered device.

- ① SMARTMAC 200 W
- ② Sensor with VP2-S cable
- ③ Cable connection between SJB 200 W-Ex and SMARTMAC 200 W
- ④ Display or other 4...20 mA loop powered device (e.g. data logger)
- ⑤ Control system without internal 250 Ω resistor
- ⑥ SJB 200 W-Ex junction box

SMARTMAC 200 W with internal resistor		SJB 200 W-Ex without internal resistor	
S	Shield	A	Sensor +
A	Sensor +	B	Sensor -
B	Sensor -	C	Display +
F	Loop -	D	Display-
G	Loop + [250Ω]	E	Loop - w/ Display
		F	Loop- (w/o Display)
		G	Loop+ [250Ω]
		H	Loop +

The SJB 200 W offers the opportunity to access the sensor via HART® hand held. For further information refer to the manual of the SJB 200 W.



Connection with sensor and control system

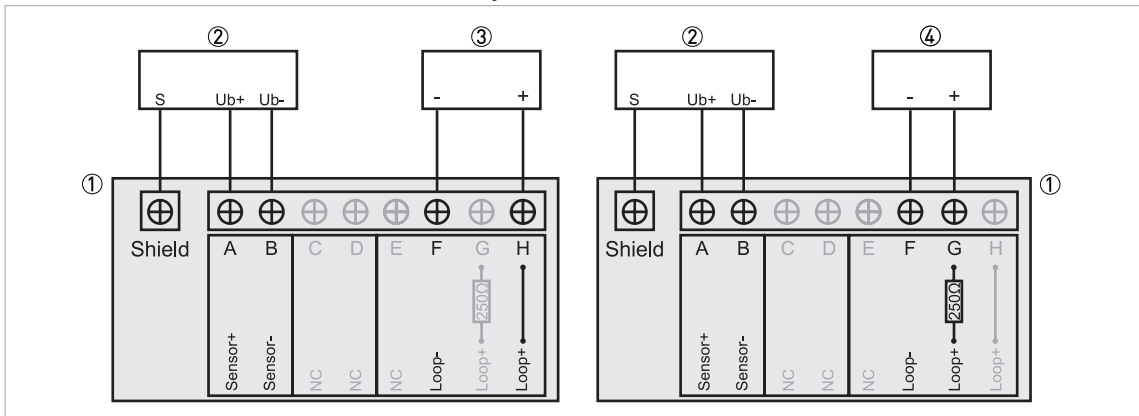


Figure 4-5: SMARTMAC 200 W connection to a control system with internal 250 Ω resistor (left side). SMARTMAC 200 W connection to a control system without internal 250 Ω resistor (right side).

- ① SMARTMAC 200 W
- ② Sensor with VP2-S cable
- ③ Control system with internal 250 Ω resistor
- ④ Control system without internal 250 Ω resistor

SMARTMAC 200 W without internal resistor		SMARTMAC 200 W with internal resistor	
S	Shield	S	Shield
A	Sensor +	A	Sensor +
B	Sensor -	B	Sensor -
F	Loop -	F	Loop -
H	Loop +	G	Loop + [250Ω]

### 5.1 Order code

The characters of the order code highlighted in light grey describe the standard.

VGS P	4	<b>Sensor type</b>	
	2	SMARTPAT PH 8530	
		<b>Diaphragm</b>	
	6	3 x ceramic	
		<b>Reference</b>	
	B	KCl gel	
		<b>Process conditions</b>	
	3	0...+80°C, 12 bar / +32...+176°F, 174 psi	
		<b>Insertion length</b>	
	B	120 mm / 4.7"	
	C	225 mm / 8.9"	
		<b>Communication</b>	
	A	4...20 mA / HART® not suitable for SMARTMAC	
	B	4...20 mA / HART® (SMARTMAC)	
		<b>Connector type</b>	
	4	VP2; Body: nickel-plated brass; PG 13.5: PEEK	
		<b>Approval</b>	
	0	none	
		<b>Documentation</b>	
	0	none	
	2	English	
	3	German	
	4	French	
	5	Spanish	
	6	Italian	
	7	Turkish	
		<b>O-Ring</b>	
	1	EPDM (FDA)	
VGS P	4		

## 5.2 Consumables and accessories

Accessories	Order code
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### Display

SD 200 W - Indicator for SMARTPAT sensors, wall mount	VGSD 4 1A2A20x
SD 200 R - Indicator for SMARTPAT sensors, rack mount	VGSD 4 2A3A00x
F400 (SD 200 W-EX) - Indicator for SMARTPAT sensors, wall mount, Ex	VGSD 4 1A2A2Cx
D400 (SD 200 R-EX) - Indicator for SMARTPAT sensors, rack mount, Ex	VGSD 4 2A3A0Cx

### USB interface cable

SMARTBRIDGE - USB interface cable for SMARTPAT sensors	XGA S 080010
FSK USBex - USB interface cable for SMARTPAT sensors, Ex (additional Ex separator required)	XGA S 080015

### Junction box

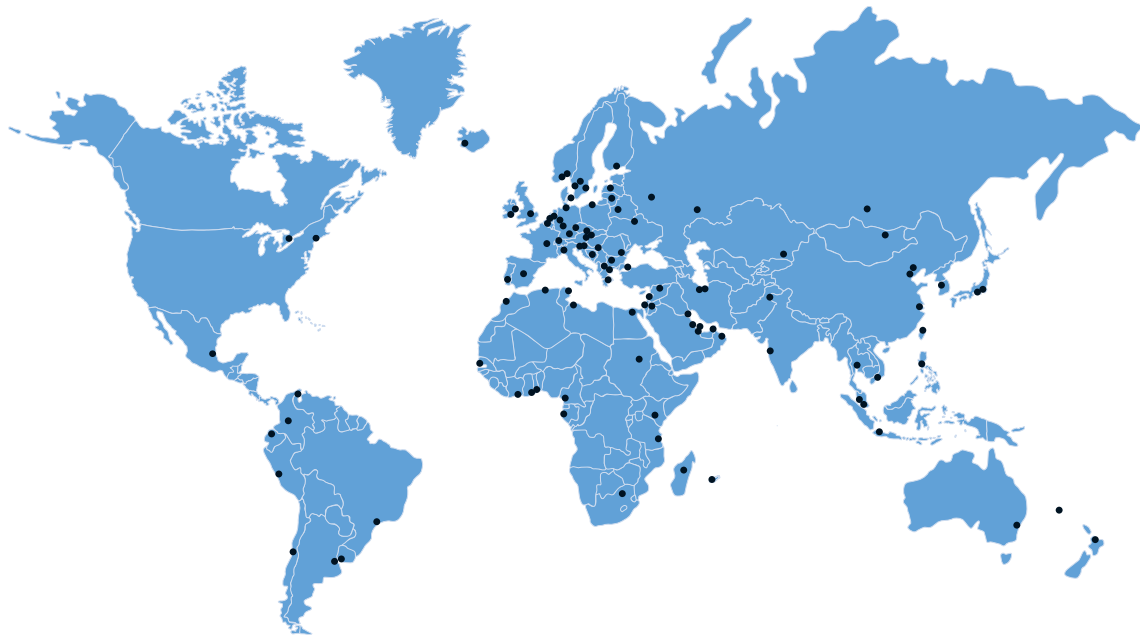
SJB 200 W-Ex - Junction box for connecting sensor with process control system, Ex	XGA S 080013
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### Cable for SMARTPAT sensors

Consumables	Order code
Cable VP2-S-3 (3 m / 9.84 ft)	XGA W 080130
Cable VP2-S-5 (5 m / 16.4 ft)	XGA W 080140
Cable VP2-S-10 (10 m / 32.8 ft)	XGA W 080150
Cable VP2-S-15 (15 m / 49.2 ft)	XGA W 080160
Cable VP2-S-20 (20 m / 65.6 ft)	XGA W 080170
Cable VP2-S-30 (30 m / 98.4 ft)	XGA W 080180

### pH buffer solution to calibrate the sensor

Consumables	Order code
250 ml pH buffer solution pH4	XGA S 010020
250 ml pH buffer solution pH7	XGA S 010030



## KROHNE – Process instrumentation and measurement solutions

- Flow
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- Process Analysis
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**KROHNE**