

Installation Instructions



MPB SERIES TX175 TRANSMITTING FLOWMETER

TUBE AND FLOAT INSTALLATION AND REPLACEMENT

- 1. Remove the flowmeter cover and black safety clip, loosen retaining screw and tilt up scale plate
- 2. Gently push the flow tube upward onto the top connector, at the same time tilt the tube.

The flow assembly can now be withdrawn.

CAUTION: DO NOT excessively tilt the tube as breakage can occur.

- 3. The float and guide rod assembly can now be removed from the lower tube end.
- 4. On assembly ensure the rubber float stop is fitted on the guide rod below the top float guide.
- 5. Reassemble reversing steps 1 and 2.

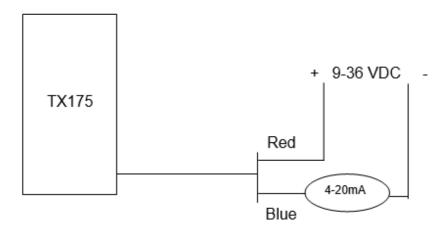
FLOWMETER INSTALLATION

- 1. Install the flowmeter in a vertical upright position.
- 2. When connecting pipe work to the flowmeter **it is essential** that on the units fitted with hexagon headed process connections, a suitable spanner must be used to prevent the connection rotating.
- 3. Protect the meter from entrained air and solids in the process fluid.
- 4. Cleaning of the flowmeter can be carried out using warm soapy water.

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TRANSMITTER SETUP DETAIL



- 1. Connect transmitter as above
- 2. Set flowmeter to read the desired zero point (4mA)
- 3. Rotate zero pot on transmitter until 4mA is indicated on the mA meter. (Rotate pot clockwise to increase.)
- 4. Once the zero point is set, increase the flow on the flowmeter until the required span flow rate is achieved.
- 5. Rotate span pot on transmitter until 20mA is indicated on the mA meter.

The flow transmitter is now set to give 4-20 mA over the desired flow range.

Flow reading to be taken from scale, level with top of float.

See also MPBTB 023 Series TX175 Transmitting Flowmeter Data Sheet.

MPB Industries Ltd - Designers and Manufacturers of Scientific and Process Control Instrumentation

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