

Product Data Sheet



MPB SERIES 630 AND 1000 VARIABLE AREA FLOWMETERS

GENERAL INFORMATION

The MPB Series 630 and 1000 range of Variable Area Flowmeters are suitable for measuring the instantaneous flow rate of virtually any process liquid or gas. The principle of operation of the variable area flowmeter is quite simple:-

The height attained by the float in its tapered flow tube is directly related to a calibrated scale. The flow should be read from the centre of the ball, or from the top of the plumb bob float.

This range of flowmeters offers very low measurement capability down to 2-20cc/min (Air).

The MPB Series 630 and 1000 flowmeters have rear facing connections as standard. The instruments are supplied complete with 2 x M3 mounting studs x 10mm long.



MPB SERIES 630 AND 1000 FEATURES

- ALL STAINLESS STEEL CONSTRUCTION OFFERING EXCELLENT CORROSION RESISTANCE
- DIRECT READING OF INSTANTANEOUS FLOW RATE
- EASY TO READ SCALE
- FRICTIONLESS, HENCE LOW HEAD LOSS
- 56mm OR 93mm TUBE LENGTHS
- STANDARD OR CUSTOMISED FLOW SCALES
- EASY TUBE REMOVAL IN-SITU
- VALVED OR NON-VALVED VERSIONS
- REAR FACING CONNECTIONS AS STANDARD
- POLYCARBONATE SAFETY COVER
- REAR OF PANEL MOUNTING KITS AVAILABLE
- MINIMAL MAINTENANCE
- LONG SERVICE LIFE
- ALARM VERSIONS AVAILABLE, CONTACT MPB SALES OFFICE FOR DETAILS

Typical applications include analytical instrumentation, gas flow control, small dosing systems, purge metering, leak detection and blending systems.

Typical industries served include brewing, gas analysis, aerospace, pharmaceutical, engine testing, paper, water treatment, oil and gas, etc.

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MPB SERIES 630 AND 1000 VARIABLE AREA FLOWMETERS

Chassis: 316 Stainless steel

End Blocks: 303 Stainless steel

Process

Connections: 1/8" NPTF, or 1/8" BSPPF

Cover: Polycarbonate

Seals: Nitrile, Viton, EPDM, etc

Metering Tube: Borosilicate glass

Scale: Permanently fired black ceramic

Ball Floats: Black Glass, Stainless steel,

Ruby, Tungsten, Ceramic

Plumb Bob Floats: Anodised aluminium

316 Stainless steel, PVC

Weight: 630 – 170 grams

1000 - 225 grams

Maximum Working Pressure:

Gas: up to 20 bar g (non-shock) Liquid: up to 20 bar g (non-shock)

Maximum Working Temperature:

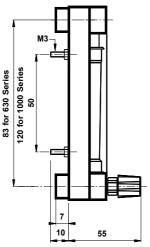
60°C Nitrile 100°C Viton

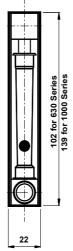
Accuracy: ± 5% FSD for predicted scales

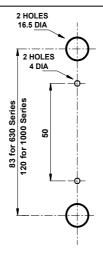
± 3% FSD for calibrated scales

MPB Series 630		MPB Series 1000	
AIR @ 1013 mbar abs 20°C	WATER @ 20°C	AIR @ 1013 mbar abs 20°C	WATER @ 20°C
2 - 20cc/min 5 - 50cc/min 10 - 100cc/min 25 - 250cc/min 50 - 500cc/min 0.1 - 1 L/min 0.25 - 2.5 L/min 0.5 - 5 L/min 1 - 10 L/min	5 - 50cc/min 10 - 100cc/min 25 - 250cc/min 50 - 500cc/min	5 - 50cc/min 10 - 100cc/min 25 - 250cc/min 50 - 500cc/min 100 - 1000cc/min 0.25 - 2.5 L/min 0.5 - 5 L/min 1 - 10 L/min 2.5 - 25 L/min 4 - 40 L/min	5 - 50cc/min 10 - 100cc/min 25 - 250cc/min 60 - 600cc/min 100 - 1000cc/min









Customised flow ranges are available. Please consult MPB Industries to select the required flow range for the process fluid used.

MPB Industries Ltd - Designers and Manufacturers of Scientific and Process Control Instrumentation

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Due to the constant development and improvement of products, information may be altered or withdrawn without notice.

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